P11150 TXP ORIGINAL WHITE

PRINTOP!

P11150 TXP Original White is a white plastisol textile ink belonging to the PRINTOP® TEXIPLAST® series. It has been formulated to achieve good coverage on dark fabrics. Its rheology allows to obtain a film with uniform surface.

PRINTING TIPS HIGHLIGHTS Good opacity on dark fabrics Apply a pre-drying coat, repeat and fix. It is necessary to mix the product before printing Good adherence Do not iron on the printed area, do not dry clean. Soft finish Always carry out a complete test of finishes, shades, heat setting and Flexible ink film, does not stiffen the fabric washing before mass production. The user must determine the suitability and applicability of the product for its intended use, checking all the properties described in this data sheet, assuming all the risks and direct and indirect consequences that this use entails. COMPLIANCE International compliance Free of restricted phthalates https://specialty-inks.upwardsites.com/services/ compliance-support **PRECAUTIONS** The user shall carry out his own tests to determine and check the chemical contents of his prints and the contents of this Technical Data Sheet to ensure compliance with the requirements of his customers.

RECOMMENDED PARAMETERS



Fabric Types

100% cotton, Cotton + Polyester Blend



Flash & Cure

Flash: 3-4 seconds a 120°C Cure: 60 seconds a 320°F(160°C)



Clean Up

Conventional plastisol cleaners



Mesh

Count: 43 a 61 (threads/cm) Tension: 18-25 n/cm2



Pigment Loading

N/A



Health & Safety

SDS: Contact your sales representative



Squeegee

Durometer: 70 Profile: Rectangle

Stroke: x2 stroke, medium speed

Anale: 15°



Additives



Stencil

Direct

Off Contact: 1/16" (2mm) Emulsion Over Mesh: 15-20%



Storage

Store in a cool, dry place at 18°C to 35°C (65°F to 95°F). 12 months. Keep container closed to prevent drying and/





AVIENT SPECIALTY INKS

V1.22 (Modified: 17/04/2024)

2024. Avient Corporation, Avient makes no representations guarantees, or warranties of any kind with respect to the information contained in this document about its accuracy, suitability for particular applications, or the results obtained or obtainable using the information. Some of the information arises from laboratory work with small-scale equipment which may not provide a reliable indication of performance or properties obtained or obtainable on larger-scale equipment. Values reported as "typical" or stated without a range do not state minimum or maximum properties; consult your sales representative for property ranges and min/max specifications. Processing conditions can cause material properties to shift from the values stated in the information. Avient makes no warranties or guarantees respecting suitability of either Avient's products or the information for your process or end-use application You have the responsibility to conduct full-scale end-product performance testing to determine suitability in your application, and you assume all risk and liability arising from your use of the information and/or use or handling of any product. AVIENT MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, IMPLIED WARRANTIES OF MERCHANTARII ITY AND FITNESS FOR A PARTICULAR PURPOSE, either with respect to the information or products reflected by the information. This literature shall NOT operate as permission, recommendation, or inducement to practice any patented invention without permission of the patent owner.