

UPLC1030 COTTON WHITE

UPLC1030 Cotton White is a high opacity, high coverage ink for 100% Cotton that is a great choice for vector and halftones. This ink offers excellent hand and fiber mat-down. Smooth printing and ultra soft, this white is excellent as a stand alone or light white. The low tack, creamy formula allows printing through finer mesh counts without the need for a viscosity modifier.

Highlights

- Wide cure temperature range from 270°F to 320°F (132°C-160°C)
- Suitable as an under base or stand alone white
- Excellent for both vector and half tone prints
- Energy savings and cooler operating temperatures
- Ideal for manual and automatic printing

Compliance

Non-phthalate

Internationally compliant

- - Visit https://www.avientspecialtyinks.com/ services/compliance-support

Pre-shear ink before printing for best flow.

Printing Tips

- UPLC1030 Cotton White is a low cure ink designed for 100% cotton. When printing on polyblends that are prone to bleed, pre-test for suitability using a low cure temperature (270°F/132°C). For challenging fabrics, a bleed blocking underbase such as UPLC1550 Low Cure Barrier Grey or UPLC8550 Barrier Black is required.
- Use 86-230t/in (34-90t/cm) mesh screens with high tension for best performance, ink release and opacity.
- Adjust flash cure temperature and dwell time so ink is just dry to touch but tacky. Avoid excessive flash temperatures to protect fabric and migration of dves.
- Curing is a time and temperature process. Using a lower temperature, at a lower belt speed will provide the best result without damaging the fabric. Lower cure does not mean you can increase belt speed. Ink still needs time to cure.

Precautions

The information provided in this document is given in good faith and does not release you from testing inks and fabrics to confirm suitability of substrate and application process to meet your customer standards and specifications

Recommended Parameters



Fabric Types

100% Cotton



Sustainability

Reduced

Energy Use

Flash & Cure

Flash: 220°F (105°C)

Cure: 270°-320°F (132°-160°C)



Clean Up

Non-phthalate press wash



Mesh

Count: 86-305 t/in (34-120 t/cm)

Tension: 25-35n/cm2



Pigment Loading



Health & Safety

Find SDS information here: www.avient.com/resources/safety-datasheets or contact your local CSR



Squeegee

Durometer: Medium: 60-70, 70/90/70, 60/90/60

Profile: sharp, square Stroke: Hard flood, Fast stroke Angle: 10°-15°



Additives

K2912 VISCOSITY BUSTER LC



Stencil

2 over 2

Off Contact: 1/16" (2mm) Emulsion Over Mesh: 15-20%



Storage

65°-90° F (18°-32° C) Avoid direct sunlight. Use within one year of receipt. Keep container well sealed.



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