



## » PRODUCT BULLETIN & COLOR CARD

# Wilflex™ Epic™ Rio RFU Standard Colors Vibrant and Bold Flexible Cure Inks

We took everything you liked about our Rio mixing system and created the next generation of ready-for-use standard colors—introducing Wilflex™ Epic™ Rio RFU Standard Colors.

Wilflex Epic Rio RFU Standard Colors make it even easier for you to achieve consistent color every time. The 33 most popular colors from our Epic standard portfolio are now even better—with improved opacity and the ability to cure at a lower temperature with our new ‘flexible’ cure profile. Wilflex Epic Rio RFU colors cure as low as 266°F (130°C), reducing energy consumption, dye migration, and the possibility of garment damage.

Along with flexible cure temperatures, Wilflex Epic Rio RFU Colors also offer everything you have come to expect from Epic Rio—bright, vibrant colors with excellent opacity, even on higher mesh counts.

Wilflex Epic Rio RFU Colors also provide exceptional wet-on-wet printing capabilities, an optimal soft hand, excellent stretch, and a matte finish.\*

### HIGHLIGHTS

- 33 most popular industry colors
- Flexible cure profile (266°F/130°C to 320°F/160°C)
- Excellent opacity
- Wet-on-wet printing
- Matte finish\*
- ECO PASSPORT by OEKO-TEX® and ZDHC MRSL Conformance Level 3 certifications\*\*

\* Gloss may increase when cured at temperatures above 266°F (130°C)

\*\* ECO PASSPORT Certification Numbers:  
Wilflex 1.3 - 21.0.65055  
Wilflex 2.10 - 21.0.70670

### Sustainability Spotlight



Reduced  
Energy Use



**wilflex™**

## WILFLEX™ EPIC™ RIO RFU STANDARD COLORS

Wilflex™ Epic™ Rio RFU Standard Colors comprise a complete range of popular industry colors, specifically formulated to be vibrant, bold, and accurate. Each color is optimized for brilliance and produced in Wilflex facilities to create best-in-class quality and performance.

**DOWNLOAD THIS CARD AND HOVER OVER THE INK SWATCH TO REVEAL APPROXIMATE PMS CODES.**



80550  
LEMON YELLOW

80108  
YELLOW

80100  
LIGHT GOLD

80000  
GOLD

30400  
DOLPHIN ORANGE

30200  
BRIGHT ORANGE

40000  
SCARLET

43000  
NATIONAL RED

42270  
DRAKE RED

42000  
DALLAS SCARLET

45400  
MAROON

47600  
BRANDYWINE

50400  
RUSSELL PURPLE

75300  
AQUA

60650  
CONTACT BLUE



62100  
LIGHT ROYAL

67050  
ROYAL

66100  
BEARS NAVY

60000  
NAVY

19000  
BLACK DIAMOND

75900  
BLACK LIGHT GREEN

70550  
KELLY GREEN

74550  
DARK GREEN

13300  
RUSSELL GRAY

14600  
DARK GRAY

12600  
TAN

90010  
ELECTRIC YELLOW

90310  
ELECTRIC ORANGE

90610  
ELECTRIC RED

90410  
ELECTRIC PINK

90810  
ELECTRIC PURPLE

90110  
ELECTRIC BLUE

90210  
ELECTRIC GREEN

Wilflex™ inks by Avient. Not all ink ranges are available in every country. All Wilflex inks are formulated to print on textiles. Please consult current product information bulletin for specific product information, precautions and suggested applications. The information presented in this color card is given in good faith, but pre-printing and testing for desired properties are strongly recommended.

Color Chips: The color chips presented on this Color Card are simulations of Wilflex colors. Slight variations may be seen between these chips and actual Wilflex inks. Printed results may vary based on production methods such as ink film thickness, opacity, and substrate.

## RFU COLORS

Need bold and vibrant colors designed to impress your customers? Access to a premixed offering of the most popular colors gives printers and brands a competitive edge. Wilflex Epic Rio RFU Standard Colors are brilliant, pure, and true colors that can dazzle brands and consumers.

## PRODUCTIVE

Wilflex Epic Rio RFU Standard Colors are built to save screen printers time and money. With high-speed wet-on-wet printing and the capability to cure at low to standard temperatures, Wilflex Epic Rio RFU colors are developed to improve productivity and reduce cost.

## SIMPLE

Save mixing time with ready-for-use colors that are accurate and repeatable from one job to the next. Simple to use and easy to print!

## BETTER ACCURACY

Wilflex Epic Rio RFU Standard Colors are highly pigmented to produce vibrant and full color even on finer mesh. The result? Less ink consumption, softer hand, and excellent print detail.

## PRINTABILITY

Wilflex Epic Rio RFU Standard Colors print easily over a wide range of meshes and excel on automatic and manual presses. From small runs to large, Rio standard colors deliver professional prints each time.



For more information about Wilflex screen printing inks, please call **1.844.4AVIENT**, email [askspecialtyinks@avient.com](mailto:askspecialtyinks@avient.com) or visit [www.avientspecialtyinks.com](http://www.avientspecialtyinks.com) or [www.wilflex.com](http://www.wilflex.com)



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