

Finished Ink Mixing System

Easy-to-use, easy-to-mix color matching system with 18 intermixable colors.



**BLAZE ORANGE
380RX**

Strong orange with red undertone



**RED
470RX**

High-performing, bright red with optimum durability to pass crock test



**BARBERRY MAROON
480RX**

Strong red with a strong blue undertone—used to create maroon and burgundy colors



**MAJESTIC MAGENTA
490RX**

Strong, clean magenta with blue undertone—excellent for making fuchsias and rhodamine colors



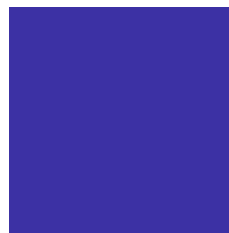
**DEEP VIOLET
580RX**

Very strong purple with blue undertone



**MIDNIGHT BLUE
670RX**

Strong blue with red undertone



**AQUAMARINE
680RX**

Clean blue with a slight red undertone



**INDIGO BLUE
690RX**

Strong blue with green undertone



**FOREST GREEN
780RX**

Very strong green with blue undertone



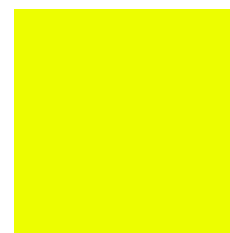
**SUNSHINE YELLOW
880RX**

Bright, transparent yellow with green undertone—very clean in mass tone and tint



**GOLDEN YELLOW
890RX**

Bright, strong yellow with red undertone



**ELECTRIC YELLOW
980RX**

Very bright, transparent yellow with green undertone



**ELECTRIC BLUE
960RX**

Bright, transparent blue with a green undertone



**ELECTRIC PURPLE
950RX**

Bright, transparent purple with reddish blue undertone—used to brighten and clean purple and magenta colors



**ELECTRIC RED
940RX**

Very bright, transparent red—used to brighten and clean red and orange colors



**ELECTRIC PINK
900RX**

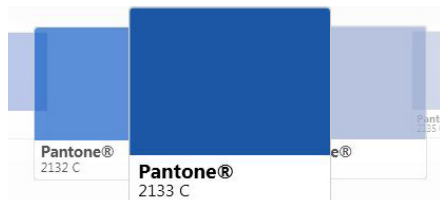
Bright, transparent pink with a blue undertone

**Included in mixing system, but not shown: 110RX Mixing White, 190RX Deep Black.
Colors chips shown are close representations to actual Rio™ mixing colors.**

Wilflex™ Rio™ plastisol color mixing system is perfectly balanced for opacity and color accuracy for optimum performance on press, while giving the color vibrancy and aesthetics that screen printers need.



COLOR HAS MET ITS MATCH



IMS 3.0

Wilflex Rio inks are available for use on IMS 3.0, a proprietary color formulation software from Avient Specialty Inks. IMS allows users to match to thousands of Pantone®-approved colors.



PRODUCTIVE

Wilflex Rio is built to save printers time and money. With high-speed wet-on-wet printing capability and low and standard curing temperature profiles, Wilflex Rio colors are created to improve productivity and reduce cost.



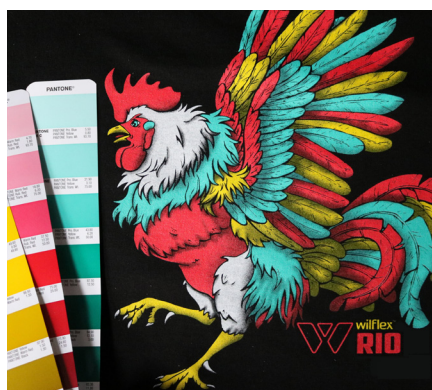
VIBRANT COLORS

Do you need bold and vibrant colors to impress your customers? Use Wilflex Rio to make pure and true colors for a WOW factor that customers will love.



OPAQUE

Wilflex Rio colors are highly pigmented to produce vibrant and full color even when using fine mesh counts. The result? Less ink consumption, softer hand, and excellent print detail.



ACCURATE

Wilflex Rio is Pantone®-approved and offers best-in-class color matches compared to major competitive brands. Don't settle for opaque colors that are dull and washed out.



SIMPLE

Built for simplicity, yet versatile enough to help the novice printer deliver professional results. With no bases or additives to choose from or complex mixing instructions, Wilflex Rio makes mixing easy.

For more information visit www.wilflex.com/rio

Part number MC90000700WE

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Pantone® is the property of Pantone LLC. Rio color mixing ink formulations produce only simulations of Pantone® Colors.